

Goddard Caddis by David Chin page 1

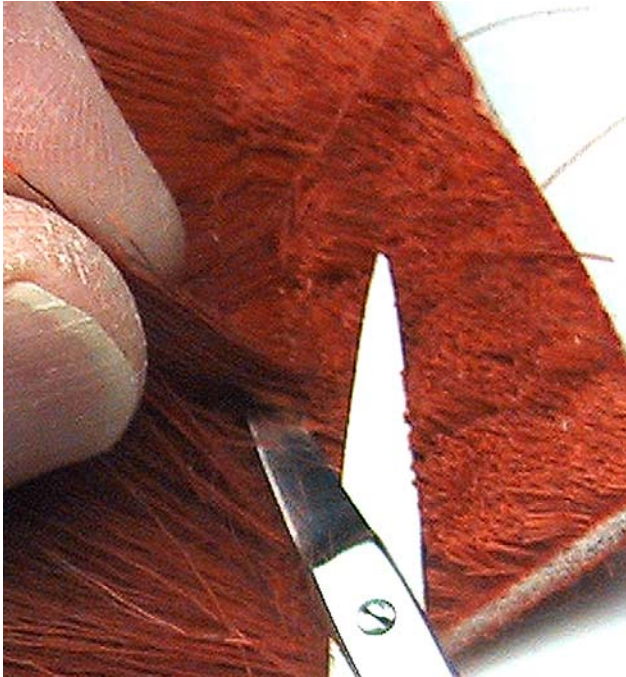


Materail:
Hook:
Hackle

Tying Size 14.
TMC 100
Dry fly brown

Body: Elk Hair
Antennae: Hackle stem.

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← **Preparing the Hair. 2.1**
Cut a small amount no bigger than a pencil thick from a Elk Hair patch.



→ **Cleaning the hair. 2.2** Spread the hair as in the photo.

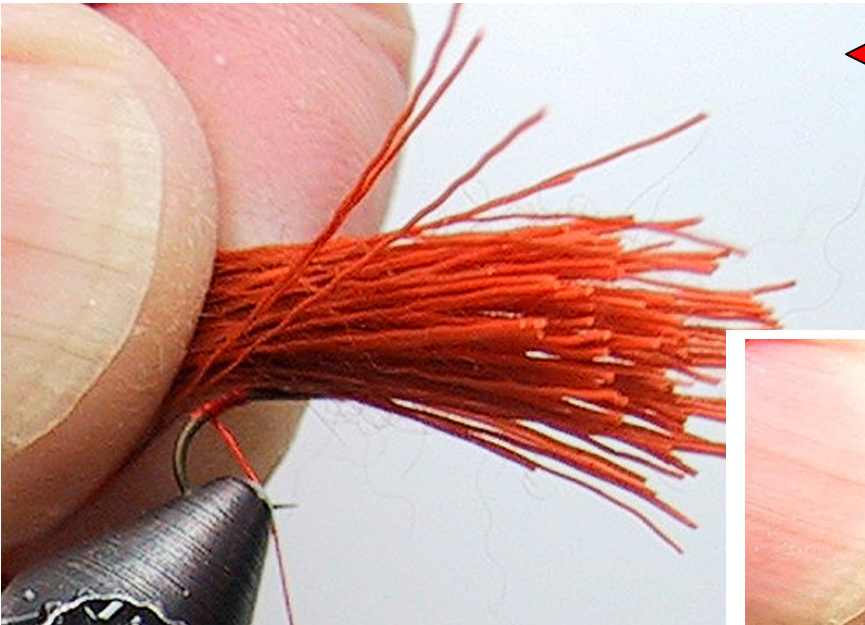


← **Brushing out the fuzzy hair. 2.3**

→ **Hairs ready for use after Brushing. 2.4**



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← Positioning the hairs. 3.1

The hairs do not have to have even tips. Place the hairs at mid section on the bend of the hook. Hair is placed at an angle away from the hook shank.



Tying on the hair. 3.2

Make a wrap on the hair, then on the second wrap turn the hair to sit on top of the hook.



Begin the Spin. 3.3

As pressure is put on the wrap, the hairs begin to flare out. Pull hard but be aware of the breaking strength of the 8/0 thread.



Spinning the Hairs. 3.4

Put a little more pressure on the thread downward and at the same time release the hold on the left hand. The hairs should make a complete spin. Move the tip ends of the hair around the bend of the hook. Then Make 2 tight wraps around the hook at the arrow point.

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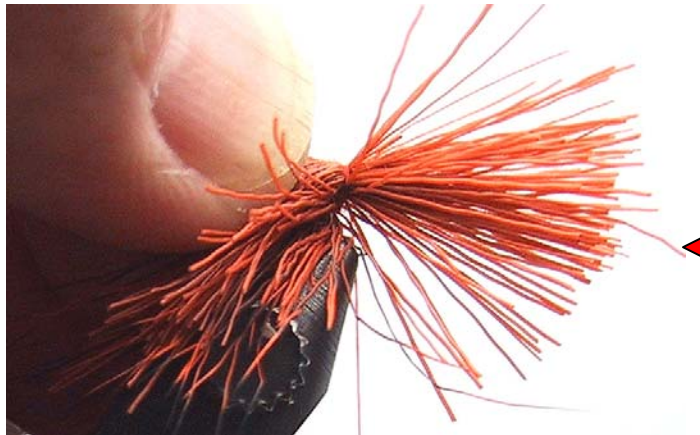
Packing the hairs. 4.1

Using fingers, pull all hairs towards the back. Make 2 wraps with the thread against the hairs and make a half hitch with the thread.

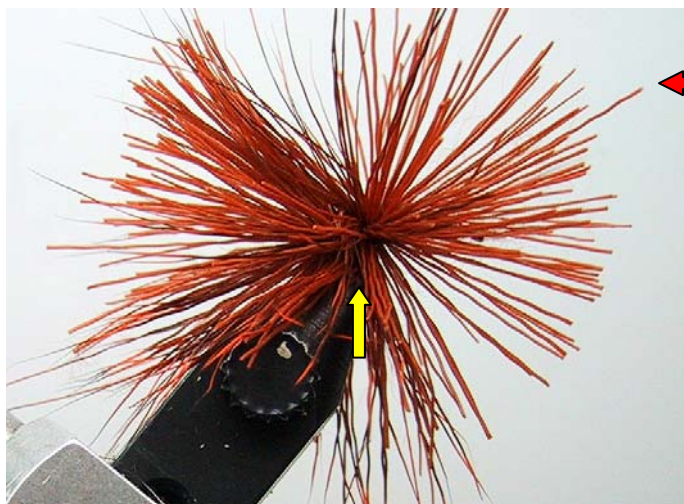


→ Spinning the second batch. 4.2

Prepare another batch of hairs, clean and lay it over the hook shank with the butt facing you.

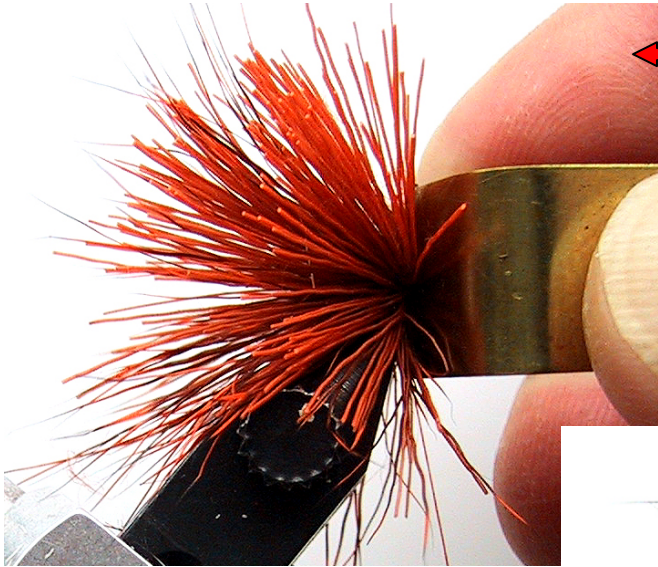


← **Start of the spin. 4.3** Make a soft wrap. On the second wrap position the on top of the hook shank. Then pull down hard on the thread. As soon as the hairs begin to spin, relax the grip on the hairs and let them rotate around the hook.



← **The Spin. 4.4** After the hairs have achieved a good spin, make 2 tight wraps with the thread to secure them in place. Then pull all the hairs towards the back and advance the thread to the front. Make 2 wraps and a half hitch with the thread.

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Packing the Hairs. 5.1

Use a hair packer to push all the hairs to the back. Then continue to add more hair until you reach close to the eye. Leave plenty of room for the head and hackle. Usually 1/3 length of the hook shank behind the eye.

End of spinning 5.2



Shaving off to shape the body. 5.3

Gently press the razor blade against the hair to get a cone shape body. Do not cut too much at one time.

Shaping the body. 5.3

Rotate the vise to shape off the hairs.



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The Caddis body. 6.1

← Practice with the cutting and you will soon get a good looking Caddis shape with the Elk Hair. Tip: use a razor blade for the tight body look. As you get to the back a pair of scissors is effective. Squeeze the tail hairs with the fingers and cut like a barber trimming your hair.



→ Preparing the Antennae

6.2 Select 2 hackle feathers. Strip off all the fibers for the stem.



Tying in the antennae. 6.3 Tie in the pair of Antennae behind the eye.

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Tying in the Hackle. 7.1 Strip off the feather fibers at the butt end. Tie the hackle by the butt end as shown in the photo above.



Wrapping the Hackle. 7.2 Wrap from 3 to 5 wraps of the hackle. Then catch it with the thread, make a neat head. Whip finish and cement. Trim antennae